848 SIGMA

MULTIFUNCTIONAL 1:1 GAS/AIR CONTROL FOR GAS BURNING APPLIANCE

**Application**
Domestic fan assisted gas appliances. 848 SIGMA is particularly suitable for premix gas burners.

**Main features**
- Two shut off valves.
- 1:1 gas/air ratio.
- Gas/air adjuster on request.

**Normative Reference**
- EN 126 Multifunctional devices for gas burning appliances.
- EN 12067-1 Gas/air ratio controls for gas burners and gas burning appliances.
It consists of two automatic shut-off valves in series in the main gas path, a pressure regulator and a 1:1 gas/air pressure ratio modulator. The pilot outlet (optional) is located downstream the first valve. With reference to the schematic blocks in Fig. 1:

- FL is the inlet filter.
- EV1 is a direct acting automatic shut-off valve.
- FLP is the pilot filter.
- RP is a servo pressure regulator, adjustable by a screw.
- G/A is the pneumatic device for the control of the gas pressure according to the air pressure signal.
- EV2 is the second direct acting automatic shut-off valve.
- RQ is a gas/air ratio adjuster (optional).

**VALVE DESCRIPTION**

1. On-Off solenoid valves EV1 and EV2 terminals
2. Inlet pressure test point
3. Outlet pressure test point P\textsubscript{INT}
4. Additional outlet pressure test point P\textsubscript{OUT} (version with gas/air adjuster)
5. Air signal connection
6. Zero adjustment (offset)
7. Gas/air ratio adjuster (optional)
8. Gas inlet
9. Pilot outlet (optional)
10. Main gas outlet
11. Side outlet (optional)
12. Mounting holes
GENERAL DATA

CONSTRUCTION CHARACTERISTICS

- Aluminium alloy body
- Two shut-off valves
- Inline inlet and outlet
- Side outlet (optional)
- Inlet filter
- Pilot outlet (optional)
- Outlet and pilot filters (optionals)
- Inlet pressure test point
- Outlet pressure test point PINT
- Additional outlet pressure test point POUT (version with gas/air adjuster)
- Air signal connection
- Two mounting holes

USE SPECIFICATIONS

- Inlet filter 195 µm mesh
- Mounting position any
- Gas families II and III
- Ambient temperature 0...60 °C
- Maximum inlet pressure 60 mbar
- Maximum pressure drop PINT-Pa -12...+12 mbar
  with closed shut off valves (pre-purge or other conditions)
- Minimum gas flow 0.5 m³/h for 2nd family gas (group H/L/E)
  0.3 m³/h for 3rd family gas (LPG)
- Bending and torsion resistance Group 2

MECHANICAL CONNECTIONS

- Gas inlet and outlet G 3/4 B ISO 228
  or: M4 (4) (flanges)
  minimum full thread 6 mm
  or: Rp 1/2 ISO 7 (105 mm version)
- Side outlet (optional) M5 (3)
- Pilot (optional) M10x1 for tube ø4 , ø6 mm or ø1/4"
- Pressure test point ø9 mm
- Air signal connection (*) ø7 mm
- Mounting holes M4 x 6.5 mm

(*) WARNING: CONNECTION TO THE PNEUMATIC CONTROL SIGNAL (AIR-VENT)
SIT 848 SIGMA must be used so that there can be no gas demand if there is no air flow.
To guarantee the correct operation it is recommended to check the the vent diameter and if it is necessary to install the
multifunctional gas control according EN 12067 and EN 12078 in order to vent the breather hole to a safe (ventilated)
place or to connect with a metallic tube.

All the detailed guidelines for installation are given in the use and installation instructions code 9.966.848.
**ELECTRICAL DATA**

<table>
<thead>
<tr>
<th>AUTOMATIC SHUT OFF VALVES: EV1</th>
<th>EV2</th>
<th>EV1</th>
<th>EV2</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Nominal supply voltage (AC)</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>230 V 50 Hz</td>
<td>40</td>
<td>12</td>
<td>4.3</td>
</tr>
<tr>
<td>24 V 50 Hz</td>
<td>390</td>
<td>100</td>
<td>4.6</td>
</tr>
<tr>
<td>220 V 60 Hz</td>
<td>48</td>
<td>20</td>
<td>5.5</td>
</tr>
<tr>
<td>24 V 60 Hz</td>
<td>480</td>
<td>120</td>
<td>6.0</td>
</tr>
<tr>
<td>24 V RAC</td>
<td>270</td>
<td>115</td>
<td>6.5</td>
</tr>
</tbody>
</table>

**ELECTRICAL CONNECTION**

- Automatic shut off valves: Male contact 3003 Molex compatible, suitable for female Molex series 3001
- Protection degree: IP 40 with SIT connectors
  - IP 44 with SIT connectors and gasket

The connection diagram is given in Fig. 2. The automatic shut-off valve EV1 can be supplied connecting pins 3 and 4. The automatic shut-off valve EV2 can be supplied connecting pins 1 and 3.

**FUNCTIONS**

**AUTOMATIC SHUT-OFF**

- Automatic shut-off valves closing time: \( \leq 1 \text{ s} \)
- Automatic shut-off valve EV1: Class A or B
- Automatic shut-off valve EV2: Class C or J

**GAS/AIR REGULATION**

Pressure drop range across gas injector \( (P_{\text{INT}} - P_c) \): 0.5...12 mbar
Zero adjustment range (offset) \( (P_{\text{INT}} - P_a) \): -0.3...+0.3 mbar

**PRESSURE REGULATION**

Servo pressure regulator: class B (with reference to EN126)
CAPACITY

REGULATED FLOW RATE Q

Solenoid valves class B+J or B+C

Q [m³/h]

Second Family Group H

Inlet pressure range

<table>
<thead>
<tr>
<th>Nominal</th>
<th>Max.</th>
<th>Min.</th>
<th>Relative Density</th>
</tr>
</thead>
<tbody>
<tr>
<td>20</td>
<td>25</td>
<td>17</td>
<td>0.555</td>
</tr>
</tbody>
</table>

Version without ratio adjuster

Version with ratio adjuster (ratio adjuster full open)

Second Family Group L

Inlet pressure range

<table>
<thead>
<tr>
<th>Nominal</th>
<th>Max.</th>
<th>Min.</th>
<th>Relative Density</th>
</tr>
</thead>
<tbody>
<tr>
<td>25</td>
<td>30</td>
<td>20</td>
<td>0.612</td>
</tr>
</tbody>
</table>

Version without ratio adjuster

Version with ratio adjuster (ratio adjuster full open)
FUNCTIONAL DESCRIPTION

848 SIGMA has two automatic shut-off valves. When both of them are de-energised, it is only possible to measure the inlet pressure on the inlet pressure test point. When the solenoid EV1 is energised the first gas valve opens. The pilot outlet is enabled. Energising the second solenoid EV2, the second valve also opens and the gas flows through the main outlet. It is possible to measure the outlet pressure on the outlet pressure test point. 848 SIGMA is a 1:1 gas/air pressure ratio gas control. The operation principle consists of keeping the outlet pressure PINT, equal to the air pressure signal which can be increased or decreased according to the value chosen on the offset:

\[ P_{\text{INT}} = P_{\text{a}} + O_s \]

Os is the offset value that can be set by a screw. The relation is represented in the P\text{a}/P\text{INT} graph (Fig.3). When the offset value is set to zero and assuming the relation of volumetric flow/pressure drop is similar for air and gas, the gas/air ratio is kept constant despite any variation of Pa.

In other terms, the Qg/Qa ratio is constant for any value of air signal Pa, where Qg and Qa are rate of flow of gas and rate of flow of air respectively.

NOMENCLATURE

- P\text{a} Air signal pressure.
- P\text{c} Mixing chamber pressure.
- P\text{IN} Inlet gas pressure.
- P\text{INT} Outlet pressure test point.
- P\text{OUT} Additional outlet pressure test point (version with gas/air ratio adjuster).
- P\text{a}-P\text{c} Pressure drop across air restrictor.
- P\text{INT}-P\text{a} Pressure difference between outlet P\text{INT} gas pressure and air signal. During operating conditions (gas valves open), it is called “offset”.

Fig. 3: Gas pressure/air ratio for different offset regulations
SETTINGS AND ADJUSTMENTS

Versions with zero adjuster (offset)

All adjustments must be carried out in the following order. Check the inlet and outlet pressure using the pressure test points provided (A and B respectively). Remove the plug C. Reduce air signal $P_a$ to the minimum and adjust the zero according to appliance specifications using screw D. Screw in to increase $P_{INT}$. After setting put back the protective plug C.

All the detailed guidelines for installation are given in the use and installation instructions code 9.956.848.
All adjustments must be carried out in the following order.
Check the inlet, intermediate, and outlet pressure using the pressure test points provided (A, B and E respectively). Remove the plug C.

**Zero adjustment (offset)**
Reduce air signal $P_a$ to minimum required and move on to calibration of screw D in order to bring to the required value the difference $CO_2$ or the in pressure $P_{INT}-P_a$ where $P_{INT}$ is measured on the intermediate test point B.
Screw in to increase the pressure $P_{INT}$.

**Gas/air adjustment**
Increase air value $P_a$ to the maximum.
Regulate screw F to obtain combustion value required ($CO_2$), or to reach the required difference in pressure $P_{OUT}-P_c$. $P_{OUT}$ must be measured on the outlet pressure test point E.
Screw in to decrease gas outlet pressure $P_{OUT}$.

*Note:* ratio adjuster, range 100%-90% of the flow rate with ratio adjuster fully open and gas injector present. This note is not applicable to the High Performance ratio adjuster (where the minimum gas flow rate that can be adjusted is 10 kW LPG).

**Zero control (offset)**
Reduce air to the minimum and if necessary proceed to a new regulation of $P_{INT}-P_a$.
After setting put back the protective plug C.

All the detailed guidelines for installation are given in the use and installation instructions code 9.956.848.
DIMENSIONAL DRAWING

Gas connection: G 3/4 ISO 228

NOTE: All the dimensions are expressed in millimeters.
DIMENSIONAL DRAWING
Gas connection: flanges-80 mm version

NOTE: All the dimensions are expressed in millimeters.
DIMENSIONAL DRAWING

Gas connection: flanges-105 mm version. Also available for Rp 1/2 ISO 7 connection

NOTE: All the dimensions are expressed in millimeters.